

## **Fencing for Life**

Quality Construction + Made in the USA + Trusted Expertise

## **Fencing for Life**

Designing and manufacturing agricultural fencing since 1880, we've learned there's no such thing as a one-size-fits-all approach. That's why we focus on delivering dynamic solutions that can be customized to fit your specific needs, and pride ourselves on manufacturing fences that are ready for a lifetime of challenges. Because **Fencing for Life** means fencing you can count on, from one generation to the next.

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## Why is tensile strength important?

Higher tensile has higher breaking strength, which means less sag and stretch over time. It also requires less maintenance and lasts longer. Permanent stretching (elongation) of wire typically occurs at approximately 70% of the breaking strength. Bekaert high tensile solutions have a much higher breaking strength and offer greater resistance to stretching over low-carbon wires.

For the best fit - consider your tensile, coating and knot requirements.

**Professional Strength:** Cattleman® Pro, Gaucho® Pro, and Solidlock® Pro high-tensile solutions are the strongest fences you can buy, period. With a superior breaking strength that's up to 60 percent greater than standard low-carbon fencing, it's the go-to solution for professional installers, farmers and ranchers.

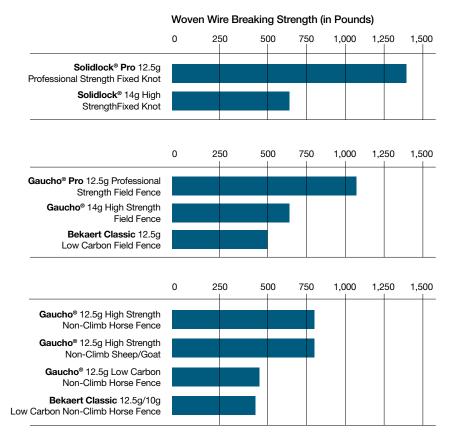
- · Highest breaking strength
- · Lowest total cost of ownership
- · Least sag and stretch
- Fewer repairs and less maintenance
- High tensile wire

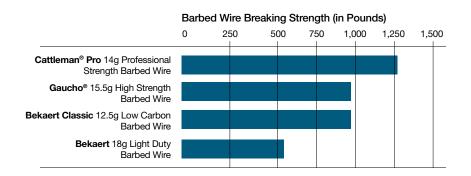
**High Strength:** Choose Gaucho® or Solidlock® if you're looking for the perfect blend of quality and value that you can count on year after year. Our high-strength high tensile products won't sag or stretch over time and require little to no maintenance.

- High breaking strength
- High value
- Less sag and stretch than traditional fencing
- · Low maintenance
- High tensile wire

**Standard Strength:** Bekaert Classic fencing is the perfect choice when you just need a fence, but not just any fence will do. These low-carbon wire solutions are strong and dependable enough to carry the Bekaert name.

- Easy to work with
- Some sag and stretch over time
- Low-carbon wire





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## The Right Protection

Sand, salt, chemicals and the perils of Mother Nature can all drastically reduce the lifetime of your fence. But, the right coating can make the best fence even better. You can protect your investment with peace of mind. Our exclusive Bezinal® and Class 3 coatings are backed by industry-first limited guarantees of up to 40 years.

Bezinal®+ UV Resistant Paint products all meet or exceed ASTM A 856 standards. Class 3 and Class 1 products all meet or exceed ASTM A 121, and A 116, and A 641 standards. Class 1 galvanized coating ASTM standards require .28 oz/ft² for 12.5 gauge wire.

#### Bezinal®+ UV Resistant Paint

- Designed, developed and produced exclusively by Bekaert
- Advanced hybrid zinc-aluminum coating
- Superior hybrid coating with added top coat of UV resistant paint for an attractive green or black finish that guards against rust
- Outperforms galvanized coatings by at least 4 to1 (for the same coating weight)



Coatings on Gaucho® 40 and Solidlock® 40 products are guaranteed to last **at least 40 years** 

#### **Bezinal®**

- Designed, developed and produced exclusively by Bekaert
- Advanced hybrid zinc-aluminum coating
- Outperforms galvanized coatings by at least 3 to 1 (for the same coating weight)



Coatings on Gaucho® 30 and Solidlock® 30 products are guaranteed to last at least 30 years

#### Class 3

Galvanized coating approximately three times thicker than the industry standard



Coatings on Gaucho® 20 and Solidlock 20 products are guaranteed to last at least 20 years

#### **Commercial and Class 1**

- Basic galvanized option suitable for traditional fencing
- Commercial galvanized features zinc coating only, with no minimum standard or coating amount

Register your fence, submit a claim or learn more about our limited guarantees at fencing.bekaert.com

## The Right Knowledge

Different knots are more effective than others for certain applications. From professional grade to animal-friendly, find out which knot option is right for your job.





#### **Barbed wire**

Featuring two strands of twisted wire with barbs at predetermined distances, Bekaert employs a design that alternates the direction of these two lines to reduce sagging and simplify installation.





#### **Fixed knot**

The top choice for professional installers, fixed knots utilize vertical stay wires, along with an additional piece wrapped around the line, and stay wires for superior vertical strength that allows for increased post spacing and greater resistance to animal impact.





#### Hinge joint knot

Common in agricultural fencing, the hinge joint is formed by wrapping vertical stay wire pieces around the line wire at each intersection. It's the economical choice that's built to absorb animal impact without damage.





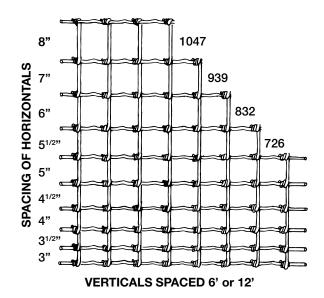
#### S-Knot

S-Knot is a preferred fence choice for horses. Equally spaced horizontal line wires and continuous length vertical stay wires are held in place by a forged S-Knot. S-Knot is smooth to the touch for an animal-safe finish that's strong enough to resist impact.

## The Right Knowledge

Woven wire is available in a variety of heights and configurations. All Bekaert fencing features a design number that helps you better understand the product specifications.

#### How to read the Bekaert fence design number



1047-6 12.5g 330' Class 3

10 = number of line wires

47 = height of fence in inches

6 = stay wire spacing in inches

12.5g = diameter of wire

330' = length of fence

Class 3 = weight of galvanization



## **Barbed Wire**



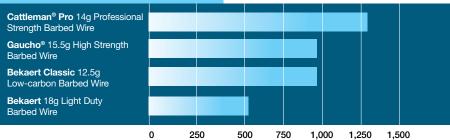




#### **Benefits**

- adds security to existing fence systems
- sharp points for effective fencing
- two-strand reverse-twist design

#### Barbed Wire Breaking Strength (in pounds)



Good for:

# M





• • Excellent for the job

OK for the job

O O Good for the job

- Not recommended

		Ва	rbed wire		
	plications and patings Chart	Cattleman® Pro Professional Strength (high tensile)	Gaucho® High Strength (high tensile)	Bekaert 18g Light Duty (high tensile)	Bekaert Classic (low carbon)
Su	Cattle	000	00	00	00
Applications	Bison	00	_	_	_
Ap	Exclusion	0	_	_	_
	MOYEARS 40 YEARS	YES	YES	-	_
Coatings	30 YEARS	YES	YES	-	_
	STANTE OF THE PROPERTY OF THE	YES	YES	_	_

Barbed wire not recommended for: Horse, Llama, Alpaca, Sheep, Goat, Ostrich, Emu, Deer/Elk, Swine

## **Barbed Wire Products**

	Cattleman <sup>®</sup> Pro Professional Strength Barbed Wire									
Part #	Fence Design	Barb Spacing	Barb Type	Line Wire Diameter	Reel Length	Reel Weight	Coating			
135137	2 point	5"	flat	14g	1320'	56 lbs	Class 3			
134936	4 point	5"	flat	14g	1320'	65 lbs	Class 3			
145733	2 point	5"	flat	14g	1320'	56 lbs	Bezinal <sup>®</sup> coating			
145734	4 point	5"	flat	14g	1320'	65 lbs	Bezinal ® coating			
135463	2 point	5"	flat	14g	1320'	56 lbs	Bezinal <sup>®</sup> + Green			
135464	4 point	5"	flat	14g	1320'	65 lbs	Bezinal <sup>®</sup> + Green			
235773	barbless	-	-	14g	1320'	45 lbs	Bezinal® coating			

Bekaert 18G Light Duty Barbed Wire							
Part #	Fence Design	Barb Spacing	Barb Type	Line Wire Diameter	Reel Length	Reel Weight	Coating
206165	4 point	5"	round	18g	1320'	25 lbs	Class 3

20 Year Guarantee	30 Year Guarantee	40 Year Guarantee
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	Gaucho® High Strength Barbed Wire								
Part #	Fence Design	Barb Spacing	Barb Type	Line Wire Diameter	Reel Length	Reel Weight	Coating		
118290	2 point	5"	flat	15.5g	1320'	41 lbs	Class 3		
118293	4 point	5"	round	15.5g	1320'	42 lbs	Class 3		
118352	4 point	3"	round	15.5g	1320'	51 lbs	Class 3		
261130	2 point	5"	flat	15.5g	1320'	41 lbs	Bezinal® coating		
261131	4 point	5"	round	15.5g	1320'	42 lbs	Bezinal® coating		
127139	4 point	5"	round	15.5g	1320'	42 lbs	Bezinal <sup>®</sup> + Green		

Bekaert Classic Barbed Wire								
Part #	Fence Design	Barb Spacing	Barb Type	Line Wire Diameter	Reel Length	Reel Weight	Coating	
118403	4 point	5"	round	12.5g	1320'	88 lbs	Class 3	
120312	2 point	4"	round	12.5g	1320'	82 lbs	Class 1	
168986	2 point	5"	round	12.5g	1320'	79 lbs	Class 1	
118400	4 point	5"	round	12.5g	1320'	88 lbs	Class 1	
118385	barbless	N/A	N/A	12.5g	1320'	64 lbs	Class 1	
169494	2 point	5"	round	12.75g	1320'	73 lbs	Commercial	
169496	4 point	6"	round	12.75g	1320'	81 lbs	Commercial	
601690	2 point	-	flat	-	1320'	62 lbs	Commercial	
601701	4 point	-	round	-	1320'	71 lbs	Commercial	

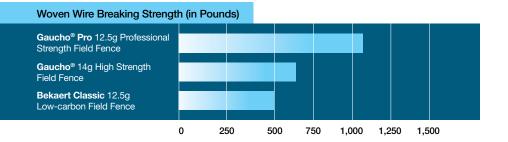
## **Field Fence**





#### **Benefits**

- increased effectiveness versus barbed wire or smooth wire
- withstands impact from large animals
- smaller openings at the bottom designed to prevent small animal entry



• • Excellent for the job

OK for the job

• • Good for the job

Not recommended

		Field Fe	ence	
	olications And patings Chart	Gaucho® Pro Professional Strength (high tensile)	Gaucho® High Strength (high tensile)	Bekaert Classic (low carbon)
	Cattle	000	0 0	00
	Bison	0 0	_	_
	Horse Llama	0	_	_
Applications	Sheep Goat	000	000	00
Applic	Ostrich Emu	00	_	_
	Deer Elk	0	_	_
	Swine	0 0	0	0
	Exclusion	0 0	00	0
ings	40 YEARS	YES	-	-
Coatings	20 YEARS	YES	YES	-

30 year guarantee on coating not available

#### Good for:



## **Field Fence Products**

Gaud	Gaucho® Pro Professional Strength Field Fence								
Part #	Fence Design	Height	Vertical Spacing	Roll Length	Top & Bottom Wire Diameter	Filler Wire Diameter	Roll Weight	Coating	
118188	939-6	39"	6"	330'	10.5g	12.5g	106 lbs	Class 3	
118158	936-12	39"	12"	330'	10.5g	12.5g	126 lbs	Class 3	
118202	1047-6	47"	6"	330'	10.5g	12.5g	188 lbs	Class 3	
118176	1047-12	47"	12"	330'	10.5g	12.5g	142 lbs	Class 3	
118242	1478-6	78"	6"	330'	12.5g	12.5g	266 lbs	Class 3	
127143	1047-6	47"	6"	330'	10.5g	12.5g	188 lbs	Bezinal <sup>®</sup> + Green	





	Gaucho <sup>®</sup> High Strength Field Fence								
Part #	Fence Design	Height	Vertical Spacing	Roll Length	Top & Bottom Wire Diameter	Filler Wire Diameter	Roll Weight	Coating	
118391	726-6	26"	6"	330'	12.5g	14g	79 lbs	Class 3	
118406	832-6	32"	6"	330'	12.5g	14g	93 lbs	Class 3	
118142	939-6	39"	6"	330'	12.5g	14g	106 lbs	Class 3	
118155	1047-6	47"	6"	330'	12.5g	14g	120 lbs	Class 3	



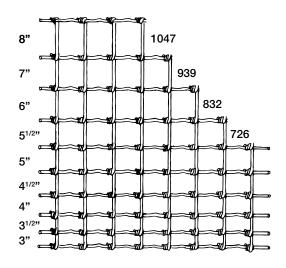
00 1/ 0	● 30 Year Guarantee	<b>A</b> 40 V O
20 Year Guarantee	30 Year Guarantee	40 Year Guarantee

Comes installed with Gripple® for customer convenience.
See page 37 for details.

	Bekaert Classic Field Fence										
Part #	Fence Design	Height	Vertical Spacing	Roll	Top & Bottom Wire Diameter	Filler Wire Diameter	Roll	Coating			
118266	1047-12	47"	12"	330'	9g	9g	311 lbs	Class 3			
118181	832-6	32"	6"	330'	10g	12.5g	147 lbs	Class 1			
118190	939-6	39"	6"	330'	10g	12.5g	170 lbs	Class 1			
118164	939-12	39"	12"	330'	10g	12.5g	130 lbs	Class 1			
118207	1047-6	47"	6"	330'	10g	12.5g	194 lbs	Class 1			
118182	1047-12	47"	12"	330'	10g	12.5g	147 lbs	Class 1			
118233	939-6	39"	6"	330'	9g	11g	246 lbs	Class 1			
118251	1047-6	47"	6"	330'	9g	11g	280 lbs	Class 1			
118216	1047-12	47"	12"	330'	9g	11g	209 lbs	Class 1			
118300	1047-6	47"	6"	330'	9g	9g	417 lbs	Class 1			
118265	1047-12	47"	12"	330'	9g	9g	311 lbs	Class 1			

#### **Field Fence**

Available in 6" and 12" stays



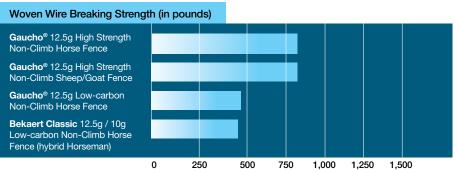
## **Non-Climb Fence**





#### **Benefits**

- animal-friendly S-knot protects animals' skin and coat
- 2" x 4" openings reduce risk to equines
- 4" x 4" openings reduce risk to sheep/goats
- 4" x 4" preferred usage for sheep & goats
- smaller openings at the bottom designed to prevent small animal entry
- great option as a residential fence



• • Excellent for the job

OK for the job

Good for the job

Not recommended

		Non-Cli	mb Fence	
	olications And patings Chart	Gaucho® High Strength, Non-Climb Horse Fence	Gaucho <sup>®</sup> High Strength Sheep & Goat Fence	Gaucho <sup>®</sup> Non-Climb Horse Fence
	Cattle	0	ı	_
SL	Horse Llama	000	0	00
Applications	Sheep Goat	0 0	000	00
A	Ostrich Emu	0 0	_	_
	Exclusion	_	-	0
	AOYEARS ON COMPANY	_	-	YES
Coatings	30 YEARS	YES	YES	-
	STANTES A POPULAR STANTES OF COMPANY	-	-	YES

Gaucho® Non-Climb fencing not recommended for: Bison, Deer/Elk, Swine

Good for:







## **Non-Climb Fence Products**

G	Gaucho® High Strength Non-Climb Horse Fence										
Part #	Fence Design	Height	Vertical Spacing	Roll Length	Line Wire Diameter	Stay Wire Diameter	Roll Weight	Coating			
164395	1348-2	48"	2"	100'	12.5g	14g	101 lbs	Bezinal® coating			
164396	1348-2	48"	2"	200'	12.5g	14g	198 lbs	Bezinal® coating			
164397	1660-2	60"	2"	100'	12.5g	14g	125 lbs	Bezinal® coating			
164399	1660-2	60"	2"	200'	12.5g	14g	246 lbs	Bezinal® coating			
165031	1972-2	72"	2"	100'	12.5g	14g	138 lbs	Bezinal <sup>®</sup> coating			

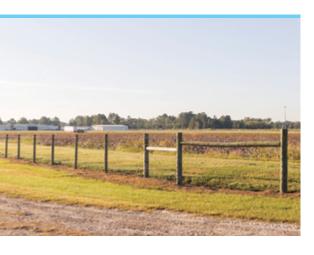
	Bekaert Classic Non-Climb Horse Fence										
Part #	Fence Design	Height	Vertical Spacing	Roll Length	Line Wire Diameter	Stay Wire Diameter	Roll Weight	Coating			
145778	1348-2	48"	2"	100'	12.5g	12.5g	122 lbs	Class 1			
145780	1348-2	48"	2"	200'	12.5g	12.5g	248 lbs	Class 1			
145781	1660-2	60"	2"	100'	12.5g	12.5g	151 lbs	Class 1			
145754	1972-2	72"	2"	100'	12.5g	12.5g	179 lbs	Class 1			

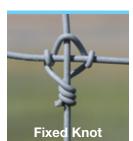
	Gaucho <sup>®</sup> Non-Climb Horse Fence										
Part #	Fence Design	Height	Vertical Spacing	Roll Length	Line Wire Diameter	Stay Wire Diameter	Roll Weight	Coating			
118157	1348-2	48"	2"	100'	10g	12.5g	122 lbs	Class 3			
118232	1348-2	48"	2"	200'	10g	12.5g	244 lbs	Class 3			
118183	1660-2	60"	2"	100'	10g	12.5g	151 lbs	Class 3			
134801	1348-2	48"	2"	100'	10g	12.5g	122 lbs	Bezinal <sup>®</sup> + Black			
134804	1348-2	48"	2"	200'	10g	12.5g	244 lbs	Bezinal <sup>®</sup> + Black			
134808	1660-2	60"	2"	100'	12.5g	12.5g	151 lbs	Bezinal <sup>®</sup> + Black			

G	Gaucho <sup>®</sup> High Strength Sheep And Goat Fence										
Part #	Fence Design	Height	Vertical Spacing	Roll Length	Line Wire Diameter	Stay Wire Diameter	Roll Weight	Coating			
213412	1348-4	48"	4"	330'	12.5g	14g	218 lbs	Bezinal <sup>®</sup> coating			
230834	1348-4	48"	4"	100'	12.5g	14g	67 lbs	Bezinal <sup>®</sup> coating			

● 20 Year Guarantee ● 30 Year Guarantee ● 40 Year Guarantee

## **Fixed Knot Fence**

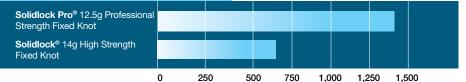




#### **Benefits**

- best option for resistance to animal damage
- solid fence construction allows for increased post spacing
- maximum strength from the knot locks the stay wire in place
- smaller openings at the bottom designed to prevent small animal entry
- increased post spacing thanks to the solid vertical wire design combined with a high strength-to-weight ratio

#### Woven Wire Breaking Strength (in pounds)



#### Good for:















Good for the job

OK for the job

Not recommended

	Fixed Knot Fence									
	pplications and Coatings Chart	Solidlock <sup>®</sup> Pro Professional Strength (high tensile)	Solidlock® High Strength (high tensile)							
	Cattle	000	0 0							
	Bison	000	-							
	Horse Llama	000	0 0							
Applications	Sheep Goat	000	000							
Applic	Ostrich Emu	000	_							
	Deer Elk	000	_							
	Swine	000	_							
	Exclusion	000	000							
	AUYEARS	YES	-							
Coatings	30 YEARS	YES	YES							
	SON TEARS OF COMMENT	YES	-							



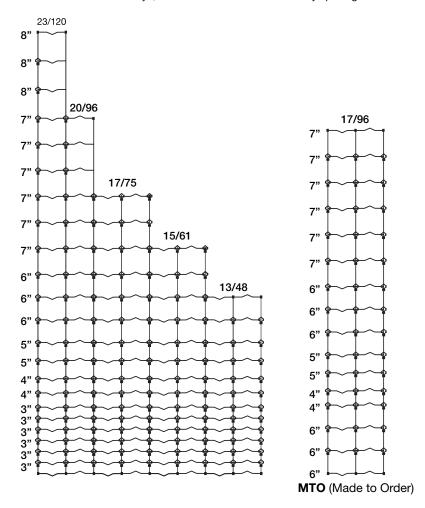


## **Fixed Knot Fence Products**

Solidlock <sup>®</sup> Pro Professional Strength Fixed Knot Game Fence										
Part #	Fence Design	Height	Vertical Spacing	Roll Length	Wire Gauge	Roll Weight	Coating			
118248	1561-6	61"	6"	330'	12.5g	279 lbs	Class 3	ļ		
118269	1775-6	75"	6"	330'	12.5g	327 lbs	Class 3	ļ		
118271	2096-3	96"	3"	165'	12.5g	340 lbs	Class 3	ļ		
118288	2096-6	96"	6"	330'	12.5g	397 lbs	Class 3	4		
118376	2096-6	96"	6"	500'	12.5g	601 lbs	Class 3	4		
118241	2096-12	96"	12"	330'	12.5g	282 lbs	Class 3	4		
118371	2096-12	96"	12"	660'	12.5g	564 lbs	Class 3	4		
118318	23120-6	120"	6"	330'	12.5g	492 lbs	Class 3	4		
180546	2096-6	96"	6"	330'	12.5g	397 lbs	Bezinal® coating	4		
216657	2096-6	96"	6"	500'	12.5g	600 lbs	Bezinal® coating	4		
136261	2096-6	96"	6"	330'	12.5g	396 lbs	Bezinal® + Black			

#### Solidlock® Pro Game

Available in 6" and 12" stays; select sizes available with 3" stay spacing

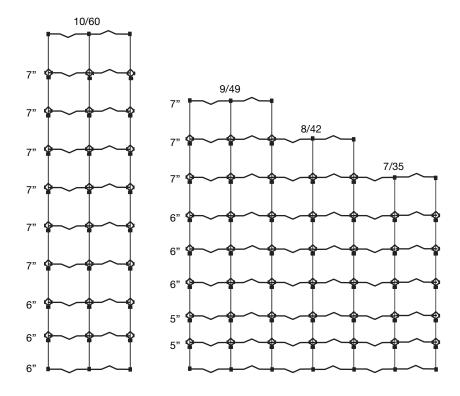


Comes installed with Gripple® for customer convenience. See page 37 for details.

■ 20 Year Guarantee
■ 30 Year Guarantee
■ 40 Year Guarantee

#### Solidlock® Pro Professional Strength **Fixed Knot Cattle Fence** Vertical **Part** Roll Wire Roll Fence Height Coating Weight Design **Spacing** Length Gauge 118185 842-6 42" 6" 330' 12.5g 157 lbs Class 3 12" 118221 842-12 42" 660' 12.5g 220 lbs Class 3 118199 949-6 49" 6" 330' 12.5g 182 lbs Class 3 286945 949-6 49" 6" 500' 12.5g 274 lbs Class 3 118162 949-12 49" 12" 330' 12.5g 129 lbs Class 3 118239 949-12 49" 12" 660' 12.5q 257 lbs Class 3 118218 1060-6 60" 6" 330' 12.5g 210 lbs Class 3 118257 1060-12 60" 12" 12.5g 294 lbs Class 3 660' 118226 1348-6 48" 6" 330' 12.5g 237 lbs Class 3 Bezinal® 158 lbs 180682 842-6 42" 6" 330' 12.5g coating Bezinal® 180710 842-12 42" 12" 660' 12.5g 225 lbs coating Bezinal<sup>®</sup> 180541 49" 6" 182 lbs 949-6 330' 12.5g coating 257 Bezinal® 180545 949-12 49" 12" 660' 12.5g coating

#### Solidlock® Pro Cattle



Comes installed with Gripple® for customer convenience. See page 37 for details.

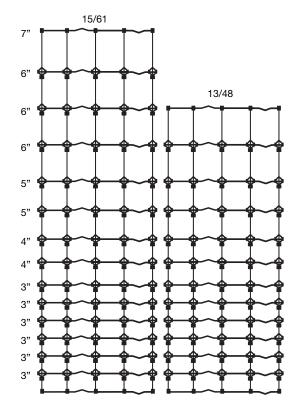
<sup>● 20</sup> Year Guarantee ● 30 Year Guarantee ● 40 Year Guarantee

Prof	Solidlock® Pro Professional Strength Fixed Knot Horse Fence									
Part #	Fence Design	Height	Vertical Spacing	Roll Length	Wire Gauge	Roll Weight	Coating			
118225	1348-3	48"	3"	200'	12.5g	234 lbs	Class 3			
118249	1561-3	61"	3"	200'	12.5g	280 lbs	Class 3			





#### Solidlock® Pro Horse



G Comes installed with Gripple® for customer convenience. See page 37 for details.

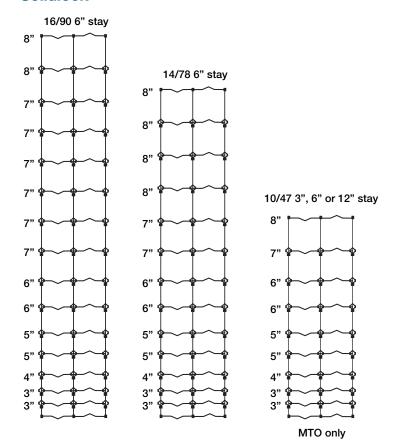
	Solidlock <sup>®</sup> High Strength Fixed Knot									
Part #	Fence Design	Height	Vertical Spacing	Roll Length	Wire Gauge	Roll Weight	Coating			
170645	1478-6	78"	6"	165'	14g	105 lbs	Bezinal® coating			
157717	1478-6	78"	6"	330'	14g	210 lbs	Bezinal® coating			
157718	1690-6	90"	6"	330'	14g	241 lbs	Bezinal® coating			







#### Solidlock®



## **Smooth Wire Fence/ Electric Fence Wire**





#### **Benefits**

- smooth wire fence high tensile
- electric fence wire low-carbon
- best option for permanent electric fencing
- versatile wire for many applications
- single-strand wire perfect for bracing
- very economical and easy to install

• • Excellent for the job

OK for the job

Good for the job

Not recommended

5	Smooth Wire Fence/Electric Fence Wire									
	olications and patings chart	200 K PSI	170 K PSI							
	Cattle	000	000							
	Bison	000	0 0							
ations	Horse Llama	0	0							
Applications	Sheep Goat	0	0							
	Swine	0 0	0 0							
	Exclusion	0	0							

Smooth Wire Fence/Electric Fence Wire not recommended for: Ostrich, Emu, Deer/Elk

20, 30 and 40 year guarantee not available.

Good for:













# **Smooth Wire Fence/Electric Fence Wire Products**

	Bekaert H	igh Tensile	Smooth W	/ire*
Part #	Tensile Strength	Length	Weight	Coating
118358	170 K PSI	2,000'	53 lbs	Class 3
118128	170 K PSI	4,000'	100 lbs	Class 3
118361	200 K PSI	2,000'	53 lbs	Class 3
118141	200 K PSI	4,000'	100 lbs	Class 3
154996	170 K PSI	4,000'	100 lbs	Bezinal <sup>®</sup> coating
154997	200 K PSI	4,000'	100 lbs	Bezinal <sup>®</sup> coating

Bekaert High Tensile Reddie Reel <sup>™</sup>								
Part #	Wire Diameter	Length	Coating	Package				
120656	12.5g	1,320'	Class 3	Reddie Reel™				
181382	12.5g	4,000'	Bezinal® coating	Reddie Reel™				

Electric Fence Wire, a low-carbon galvanized wire product, features a single-strand design that allows it to be used for pasture fencing, tying, or bundling, and is offered in 1/4 mile and 1/2 mile reels.

It is designed for permanent cost-efficient fencing needs and general farm/ranch jobs.

Bekaert Electric Fence Wire									
Part #	Wire Diameter	Length	Package						
118220	14g	1,320' (1/4 mile)	galvanized	spool					
118306	14g	2,640' (1/2 mile)	galvanized	spool					
119752	17g	1,320' (1/4 mile)	galvanized	spool					
118244	17g	2,640' (1/2 mile)	galvanized	spool					

## **The Right Accessories**

The right parts can simplify installation and help your fence last longer. Bekaert accessories are made with the same quality construction you'll find in all our fencing solutions.

#### **Fence Staples**



Made from premium 8g Bezinal® coated wire, these Barbed Fence Staples feature single or double barbs to maintain fastening and provide easy driving. Shorter staple lengths are suitable for hardwood posts, while longer staple lengths are suitable for softwood posts.

#### **Fence Stays**



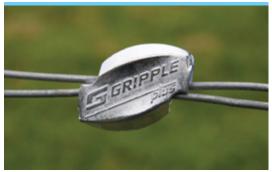
Designed to fit our Gaucho® 15.5g
Barbed Wire and our Cattleman® Pro 14g Barbed Wire products, these fencing stays give added strength and rigidity to fences, allowing for increased post spacing.

#### **Welded Utility Fabric**



Welded Utility Fabric can be used as fencing for smaller animals, garden protection, property delineation, livestock shade panels, partitions, corn cribs, and temporary pens.

#### **Bekaert Fencing System**



The Bekaert Fencing System pairs the highest quality fence on the market with Gripple's innovative range of pre-installed components designed to simplify the entire process of installing, maintaining and repairing all types of wire fencing.

The installation of fencing accessories may alter the tensile or breaking strength of fencing. Bekaert corporation makes no warranty whatsoever with respect to the effect of fencing accessories on the tensile or breaking strength of fencing wire.

## **Accessories**

	Bekaert Barbed Staples							
Part #	Description	Wire Diameter	Coating	Package				
187235	1.25" barbed	8g	Bezinal® coating	8 lb bucket				
187237	1.5" double barbed	8g	Bezinal <sup>®</sup> coating	8 lb bucket				
187244	1.75" double barbed	8g	Bezinal® coating	8 lb bucket				
187246	2" double barbed	8g	Bezinal® coating	8 lb bucket				
187255	1.25" barbed	8g	Bezinal® coating	50 lb bucket				
147613	1.5" double barbed	8g	Bezinal® coating	50 lb bucket				
187260	1.75" double barbed	8g	Bezinal® coating	50 lb bucket				
162837	2" double barbed	8g	Bezinal® coating	50 lb bucket				

Bekaert Knurled Staples									
Part #	Description	Package							
118322	1" knurled staples	9g	Class 3	50 lb carton					
118323	1.25" knurled staples	9g	Class 3	50 lb carton					
118324	1.5" knurled staples	9g	Class 3	50 lb carton					
118325	1.75" knurled staples	9g	Class 3	50 lb carton					

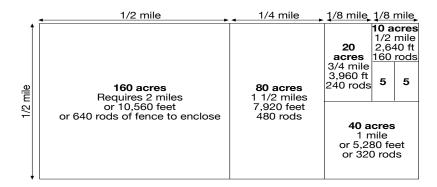
Bekaert Fence Stays									
Part #	Description Wire Diameter		Coating	Package					
118303	42" open top stays	9.5g	Class 3	Bundle of 100					
118314	48" open top stays	9.5g	Class 3	Bundle of 100					

## **Accessories**

Bekaert Welded Utility Wire Fabric							
Part #	Description	Туре	Coating	Weight			
118224	2x4 14g 36" 50'	utility fabric	galvanized	24 lbs			
118311	2x4 14g 36" 100'	utility fabric	galvanized	47 lbs			
118263	2x4 14g 48" 50'	utility fabric	utility fabric galvanized				
118378	2x4 14g 48" 100'	utility fabric	galvanized	62 lbs			
118285	2x4 14g 60" 50'	utility fabric	galvanized	39 lbs			
118389	2x4 14g 60" 100'	utility fabric	galvanized	77 lbs			
118309	2x4 14g 72" 50'	utility fabric	galvanized	46 lbs			
118408	2x4 14g 72" 100'	utility fabric	galvanized	93 lbs			

Bekaert Merchant Quality Low-carbon Wire Coils								
Part #	Wire Diameter	Length	Coating	Package				
223896	9g	170'	Class 3	10 lb coil				
223897	9g	1710' Class 3		100 lb coil				
118105	11g	270'	Class 1	10 lb coil				
118108	14g	585'	Class 1	10 lb coil				

## **Fence Calculation Guide**



#### **General Post Spacing Requirements**

Post spacing will vary with land conditions and stock pressure. For specific application/installation questions, ask #TheFencePro on our website fencing.bekaert.com

High tensile field fence: up to 16.5'

Products: Gaucho® 20 and Gaucho® Pro 20 and 40

High tensile barbed wire: up to 30' w/stays

Products: Gaucho® 20, 30, 40, and Cattleman® Pro 20, 30, 40

High tensile fixed knot fence: up to 30'

Products: Solidlock® 30, and Solidlock® Pro 20, 30, 40

High tensile non-climb horse fence: 8'-12'

Products: Gaucho® 30 horse fence

High tensile non-climb sheep and goat fence: 8'-12'

Products: Gaucho® 30 sheep and goat fence

Bekaert high tensile coils: up to 30' w/battens

Products: Bekaert 170 K PSI, Bekaert 200 K PSI

Low-carbon field fence: 8'

Products: Bekaert Classic field fence

Low-carbon barbed wire: up to 12'-15'

Products: Bekaert Classic barbed wire

Low-carbon non-climb horse fence: 8'

Products: Gaucho® 20 and 40 horse fence

## **Bekaert Fencing System**

Gripple	Joiners - Retail Baç	js				
Product	Description	Part #	Bag Qty	Bag Weight (lbs)	Box Qty	Box Weight (lbs)
GP Small	For 17 - 14 ga plain wire, trellis wire, field fence, or electric fence. Working load 660 lbs.	288544	10	0.9	100	4.75
GP Medium	For 13.5 - 10 ga plain wire, trellis wire, field fence, or electric fence. Working load 880 lbs.	288545	10	1.2	100	6.3
GP Large	For 10 - 7.5 ga plain wire, trellis wire, field fence, or electric fence. Working load 1,320 lbs.	288436	10	1.1	100	10.3
Barbed Wire Gripple	For 12.5 ga mild steel barbed wire. Working load 880 lbs.	288462	10	0.6	100	5.8
T-Clip	For 14 - 10 ga plain wire, field fence, or electric fence, and 15 1/2 ga high tensile barbed wire.	288463	10	0.8	100	6.3
T-Clip 2 (Barbed Wire)	For 10 - 7.5 ga plain wire, field fence, or electric fence, and 12.5 ga mild steel barbed wire.	288546	10	100	120	8.3

Tensioning Tools							
Product	Description	Part #	Bag Qty	Bag Weight (lbs)	Box Qty	Box Weight (lbs)	
Torq Tensioning Tool	Made of strong glass nylon, this light and compact tool allows tensioning of wire/cable through a Gripple joiner on your fencing	288592	1	2.6	4	11.2	
Contractor Tensioning Tool	Metal construction, longer handles, higher gear ration, and wider cam for tensioning wire/ cable through all sizes of Gripple	288593	1	5.5	4	22.3	

Bracing Kits								
Product	Description	Part #	Bag Qty	Bag Weight (lbs)	Box Qty	Box Weight (lbs)		
GPAK4, 16.5ft (1/bag)	16.5' of 5/32" thick, 1x19 strand cable with pre-ferruled loop and Large Gripple. Designed for high load vineyard and H-Bracing fencing applications.	288596	1	1.6	10	11.2		
GPAK4, 16.5ft -Bulk	16.5' of 5/32" thick, 1x19 strand cable with pre-ferruled loop and Large Gripple. Designed for high load vineyard and H-Bracing fencing applications.	288591	NA		40	35		

Gripple Joiners - Bulk Jars								
Product	Description	Part #	Bag Qty	Bag Weight (lbs)	Box Qty	Box Weight (lbs)		
GP Medium, 200 Count	For 13.5 - 10 ga plain wire, trellis wire, field fence, or electric fence. Working Load 880 lbs.	288555	NA	1.2	200	12		
T-Clip, 150 Count	For 14 - 10 ga plain wire, field fence, or electric fence, and 15 1/2 ga high tensile barbed wire. Working Load 880 lbs.	288557	NA	0.8	150	12		

Accesso	ories					
Product	Description	Part #	Bag Qty	Bag Weight (lbs)	Box Qty	Box Weight (lbs)
Blue Flag Release Key	This setting key allows a Gripple joiner to be adjusted before tension is applied	288554	2		20	
Gripple Twisters (Blue or Grey)	The Gripple Twister secures tail/ tag wires to create an aesthetic, hazard-free finish.	288559	100	0.3	1000	4
Cam Set for Torq Tool	Repacement cam set for the Gripple Torq tool	288563			1	0.3
Cam Set for Contractor Tool	Replacement cam set for the Gripple Contractor tool	288567			1	0.3
Small Cable Cutter	Designed for cutting cable in the 1/8" - 5/32" range.	288595	1	0.7	10	7.6
Large Cable Cutter	Designed for cutting cable in the 3/16" - 1/4" range	288582	1	2.9	1	2.9

## The Right Partner

Since 1880. Bekaert has developed agricultural products that meet the needs and exceed the expectations of the Fencing for Life farmers and landowners we serve. Today, Bekaert is one of BENDING, BUT NEVERBREAKING drawing companies in the world. With a state-of-the-art steel wire and agricultural fencing plant

## **Glossary**

- Barb: flat vs round A round barb uses a standard round wire in the barb. A flat barb uses a wire that has been flattened in the barb.
- Bezinal<sup>®</sup> coating: developed and produced exclusively by Bekaert, it is our advanced hybrid zinc-aluminum coating that helps your fence last longer. Bezinal® outperforms galvanized coatings by at least 3 to 1 (for the same coating weight).
- Bezinal®+ UV Resistant Paint: developed and produced exclusively by Bekaert, it is our superior hybrid coating that extends the lifetime your fence. Outperforming galvanized coatings by at least 4 to 1 (for the same coating weight), Bezinal®+ UV coating has an added top coat of UV resistant paint. It gives your fence an attractive green or black finish and guards against rust.
- Class 1 coating: basic zinc alloy protection against rust; ASTM standards require .28 oz/ft² for 12.5 gauge wire. Class 1 offers protection against rust for 5-10 years.
- Class 3 coating: improved zinc alloy protection against rust; ASTM standards require .80 oz/ft<sup>2</sup> for 12.5 gauge wire.
- Commercial coating: basic zinc alloy protection against rust; without ASTM standards. Commercial coating offers protection against rust for 1-3 years.
- Fence design: numerical description for the construction of the fence, e.g. 1047-6.

- Filler wire: the main line wire diameter in field fence, this size does not include the top and bottom wire.
- Fixed knot: utilizes solid vertical stay wires, which increases
  the vertical strength of the fence and allows for increased post
  spacing. The knot is a separate piece of wire tightly wrapped
  around the line wire and stay wire.
- Galvanization: the process of applying a protective zinc coating to steel or iron, to prevent rusting. Galvanizing protects in two ways:
  - It forms a coating of corrosion-resistant zinc that prevents corrosive substances from reaching the more delicate part of the metal.
  - The zinc serves as a sacrificial anode so that even if the coating is scratched, the exposed steel will still be protected by the remaining zinc.
- Hinge joint: is formed by wrapping the vertical stay wire pieces around the line wire at each intersection. This design can absorb animal impact without damage.
- Line wire: the horizontal wires that make up a woven wire fence.
- Part number: unique numerical identifier for a particular product design.

- Reel length: the measurement of the fence on each reel, or roll, from end to end.
- Reel/roll weight: the physical weight of one unit of a given product.
- Steel wire rod: rolled alloy or non-alloy steel product, produced from a semi and having a round cross-section. Wire rod is wound into coils and transported in this form.
- "S" knot: uses a separate piece of wire to attach the line wire to the solid stay wire. The "S" knot is smooth to the touch and strong enough to resist animal impact. The animal friendly "S"-knot protects animals' skin and coat.
- Stay wires: the vertical wires that make up a woven wire fence.
- Stay spacing: the distance between the vertical wires in a woven wire fence.
- Tensile strength: measures the force required to pull wire to the point where it breaks.
- Top wire and bottom wire: to increase the strength, field fence products often have larger wire gauges for the top and bottom wire that differs from the gauge of the filler wire.

# Would you like to learn more about anything in this catalog?

Please do not hesitate to get in touch with us. Give us a call at 1-800-241-4126 or go online to ask #TheFencePro or find a dealer near you.

#### fencing.bekaert.com









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